

### SUMMARY

Process for the manufacture of an easy open device for "Flow Pack" or similar packages with longitudinal seams and transversal closings, structured horizontally or vertically, with a detachable strip, attached in alignment on the internal face of the packaging film by means of an applicator head, to be manually grasped and to result in the tearing of said packages, including the steps of:

- attaching said strip transversally with respect to the machine direction and to the internal face of the packaging film, and
- producing a cut on at least one end of said detachable strip to generate a tear area

An easy open device for packages produced with the process and packages produced with it are also being disclosed.